# POWERCO

# Quality Assurance of insulated cables NZ B1 Webtute

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## Introduction

- Kewen Kueh Power Assets Fleet Manager, Powerco
- Overall responsibility for maintenance & renewal of Power Assets Fleets
  - HV substations (Transformer, Switchgear, Grounds)
  - HV & LV Underground cables
- NZB1 WG3 Cable maintenance, testing and condition assessment







## Summary

### "What does Quality Assurance of insulated cables mean?"

- <u>The Why</u> Asset life cycle management
  - TB787 ISO Series 55000 standards, implementation and information guidelines for utilities
- <u>The How</u> Cable Maintenance strategy development
  - TB825 Maintenance of HV Cable Systems
- <u>The What</u> Case study (application of PDCA cycles) & Tools
  - TB728 PD assessment Diagnostic tools







# The Why



### The Why: Asset life cycle management – Guidelines (TB787)

- "Asset Management involves the balancing of cost and risk opportunities against the desired performance of assets, to achieve the organizational objectives. The balancing might need to be considered over different timeframes"
- Many are moving to the ISO 55001 system for asset management.
- ISO management standards are industry agnostic
- Provides:
  - an overview of asset management
  - a clause-by clause review of ISO 55001 that offers an interpretation in the context of electrical utilities
  - a survey on the progress and intentions of utilities regarding ISO 55001
  - in-depth case studies listing the processes and IT systems put in place

#### 2019 release - free to members

<u>e-cigre > Publication > ISO series 55000 standards: Implementation</u> <u>and information guidelines for utilities</u> Quality Assurance of insulated cables – a perspective NZ B1 Webtute 29 March 2022





## The Why – Powerco example

- Powerco is a NZ gas & electricity utility, supplying 344,000 residential homes, commerical & industrial businesses
- About 25% of NZ population
- 22,000 km of Overhead Lines up to 110kV
- 7,000 km of cables up to 110kV, primarily urban networks in Tauranga, Palmerston North etc.







## MARKETPLACE

### 80 million European households struggle to stay warm. Rising

### energy costs will make the problem worse

By Walé Azeez, <u>CNN Business</u>	News	Opinion	Sport	Culture	Lifestyle			
Updated 1406 GMT (2206 HKT) October 1, 2021	Business ► Economics Banking Money Markets Project Syndicate B2B Retail							
Newshub. 16 March 2022	Cost of living crisis	ost of living risis Rising cost of living is having a devastating impact						
HOME NEW ZEALAND WORLD POLITICS SPORT ENTERTAINMENT	Lattam	Fooding Pritain'	umber of					
COST OF LIVING •	Letters Tue 15 Mar 2022 17.27 GMT	people on the edge of crisis, <b>Pam Walker</b> on sinking into fuel poverty, and <b>Peter Carter</b> on poor people being ripped off by						
Cost of living: New Zealanders		energy mms						
struggling to get by say Govern tax cut not enough	nment	Pri	ce vs. C	Quality t	radeoff			



### **The Why – Powerco Example**

ASSET MANAGEMENT OBJECTIVES Set high-level goals and targets for our assets Safety and **Customers and** We provide an essential service to our communities. We do Environment Community this based on our customers' requirements and preferences. By reflecting this in our asset management, we ensure that we have ... Protecting the public, our staff, Networks for We will continue to develop secure and enduring electricity our service supplies that will meet our customers' energy needs providers and Today and reliably and efficiently, now and in the future. the environment Tomorrow from the inherent. risks posed by an electricity network To keep our network performing as designed, we will promote excellence in ... sits behind everything we do. We operate a large number of diverse assets, which we will Asset manage efficiently and keep in good health. Stewardship By achieving all of this, we will ensure the highest level of ... Good asset management helps us deliver a cost-effective, Operational safe, and reliable service to our customers. We continuously Excellence

#### Powerco 2021 Asset Management Plan

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improve and develop our people, systems and processes

#### Table 20.1: Cables portfolio objectives

ASSET MANAGEMENT OBJECTIVE	PORTFOLIO OBJECTIVE			
Safety and	No public safety incidents from contact with our cable network.			
Environment	Minimise oil leaks from pressurised oil-filled cables.			
Customers and Community	Minimise traffic interruptions when managing cable assets in road reserves NZUAG.			
Networks for Today and Tomorrow	Investigate the use of real-time cable ratings using distributed temperature sensing.			
	New cable sized to meet future demand			
Asset Stewardship	Maintain the failure rate of cable assets at or below target levels.			
	Proactive testing and renewal work on critical circuits			
Operational Excellence Improve our knowledge of the LV cable fleet.				



## **The Why – Powerco Example**







# The How



### The How - Cable maintenance strategy development

Transmission equipment	G	s	Tr	L	т	Ca	Р	Со
Predictive Maintenance	54	57	50	36	35	24	57	40
Corrective Maintenance	18	17	23	29	26	45	18	32
Refurbishment	20	17	18	29	35	24	13	12
Others	9	9	8	6	4	7	11	19

Table 3-1: Breakdown of direct maintenance cost by % for different transmission equipment

G = general, S = switchgear, Tr = transformer, L = line, T = tower, Ca = cable, P = protection, Co = control

CIGRE Report 2000 "Questionnaire on Maintenance Policies and Trends" (JWG 23/39)

- Cable assets have a disproportionate cost of reactive repairs vs. proactive maintenance
  - Improvements in diagnostic/testing technologies provide an opportunity to move towards predictive
- Increases in PM costs should leave to lower CM costs, and lower costs to customers overall



### The How: TB825 - Maintenance of HV Cable Systems

- Update of the TB 279 which includes more updated technologies and practices for Maintenance.
- Covers all cable types, incl. submarine and land cables\*
- Existing Maintenance practices and Strategies
- Monitoring and diagnostics
- Spare part management, emergency preparedness and training
- Cost of Maintenance
- Remaining life
- Future developments / big data
- Case studies

### \*Note – focused on >36kV

2021 - free to members

e-cigre > Publication > Maintenance of HV Cable Systems





# The How: TB825 (2021) Webinar



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### The How: TB825 Monitoring/Diagnostic approaches – maintenance costs

#### Table 7-3: Overview of diagnostic techniques

Diagnostic Technique	Monitoring /Diagnostic	Cost Level (Chapter 9.3)		AC				DC						
			Land		Submarine/Subsea			Land			Submarine/Subsea			
			XLPE	PILC	SCFF/ HPFF	GP	XLPE	SCFF/ HPFF	XLPE	MIND	SCFF/ HPFF	XLPE	MIND	SCFF/ HPFF
AC Voltage Test on Main Insulation	D	L1-L6	x	x	x	x	x	x	-	-	x	-	-	-
PD Measurement (online, offline, monitoring)	M/D	L1-L6	x	x	x	x	x	x	-	-	-	-	-	•
DC Voltage Test on Main Insulation	D	L1-L4	-	x	x	x	-	x	x	x	х	x	x	x
DC insulation resistance measurement	D	L1	x	x	x	x	х	x	x	x	x	x	х	x
Dissipation Factor Measurement (Tan Delta)	D	L1-L3	-	x	x	x	-	x	-	x	x	-	x	x



### The How – Understanding failure modes & effects (Example)



From TB279 - Chapter 5:

ltem	Event/cause	Consequence	Probability of occurrence
(9)	Assembly error causing local increase of electrical stresses	Electrical treeing through partial discharge	Medium
(10)	Assembly error of joint connector	Local overheating and insulation damage	Low
(11)	Assembly error leading to imperfect sealing	Water penetration causing reduced material properties	Low



### The How - Understanding detection methods (Example)

Applicable TB 279 Chapter 6 Diagnostic Tools: UNL Example

	ြစစ	Events/cause detected	
(	3) Tan delta measurement	Ingress of water in insulation Tracking in joints	on area
(	5) Partial discharge measurement	Defects and deterioration Assembly errors in accesso	of insulation ries
TD Value [E-3]	500 400 500 500 500 500 500 500		Max PD scale = 11500 pC





# The What



# The What: On-site Partial Discharge assessment of HV and EHV cable systems

- Partial Discharge (PD) measurement is a proven diagnostic method for insulated cables and accessories.
- PD detection sensitivity has improved for use in noisy environments
- Many more new cable system installations are viable
- Good experience in identifying defects in new installations
- Outlines the findings and associated recommendations and allows to consider the most suitable testing parameters in site conditions

#### 2018 release - Free to members

<u>e-cigre > Publication > On-site Partial Discharge Assessment of HV and EHV</u> <u>Cable Systems</u>





### **The What: Testing parameters**



Figure 2.3: Relative importance of PD testing - Significant Reasons

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Decreasing order of importance:

- Quality of installation
- Quality of accessories
- Quality of cable
- Testing part of company QA Prog







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Parameter	2019 Failure	2021 Failure
Repair Cost (\$)	\$150k (Temp) \$600k (Final)	\$300k
Repair Time (weeks)	6 weeks (Temp) 27 weeks (final)	6 weeks
Details	No spares/materials	Spares & service provider arrangements
	(	<b>Cigre</b>

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## Case Study – Application of TB825 reference

Finding #1: Cable strike was possible due to exposure



Finding #2: Plans for spares & repair approach are essential



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#### Section 5.1.2.1 Offshore surveys

 "it is advisable that cable system owners maintain upto-date cable system records, charts etc, to a reasonable level of accuracy taking into account the dynamics and properties of the seabed"

>We are now undertaking underwater surveying to identify when cables may be exposed
> We are also looking at physical protection methods where large seabed movements are likely/expected

## 5.2 Corrective maintenance on submarine cable systems (Page 44)

"Further to pinpointing of the fault, availability of jointing personnel and equipment shall be assessed, followed by commence preparation of spare cable transport logistics as well as stored equipment and materials"

> We now hold appropriate spares and have give trained service providers to carry repairs out

#### **Case Study – Submarine cable failures Risk-Based** Maintenance for Electricity Network Maintenance **Reliability Centered Maintenance** Organizations Decision Failure effect Asset criticality category Corrective Preventive Task logic Failure mode Increasing knowledge of failure modes **Our Current Position** Ageing models Failure rates Condition Time Based Periodic Based **Reliability Centred** Reactive Historical Preventative **Treshold limits** Maintenance Failure statistics Maintenance Maintenance Offline Online Expert Material Inspections Diagnosis Monitoring knowledge property changes Performance -Ageing Failure (PF) mechanisms Intervals Screening Periodic Permanent Measuring Stress factors parameters Asset criticality Increasing cost and accuracy **Quality Assurance of insulated cables – a perspective**

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### Conclusions

- The Why Strategic alignment/"Line of sight" organisations need an asset management system that links business objectives to the "doing", with a systematic Plan-Do-Check-Act cycle for continuous improvement.
   TB787 can provide some guidance here
- The How For cable systems, considered application of diagnostic tools can improve the whole of lifecycle costs to customers while moving to more planned vs. unplanned outages
  - TB825 (2021) provides guidance has a good overview of tools and cost/treatment aspects to consider, when forming a strategy
- The What It is important to establish clear rules/criteria on actions to take as a result of the maintenance strategy, so the benefits can be realised, and likewise this is checked an reviewed over time





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## NZ B1 WG3 Plug...online survey



#### CIGRE NZ B1 - Survey of cable testing in New Zealand

CIGRE NZ B1 WG3 is a New Zealand-based working group of utilities and test providers. Its purpose is to understand and identify gaps or shortcomings in the area of maintenance and condition assessment testing in the New Zealand context, and collaborate on solutions.

This survey will be used to help orient our activities to best support information sharing of bestpractice maintenance and condition assessment of MV cables. The deadline for completing this survey is the **15 April.** It is estimated to take 5-10 minutes to complete.

This survey is **anonymous**, however there is an opportunity to provide your contact details at the end if you would like to become more involved.



# Thanks

# Questions or contact me at <u>kewen.kueh@powerco.co.nz</u>

