## NER Impact During Bushing Failure

A Calculated Escape

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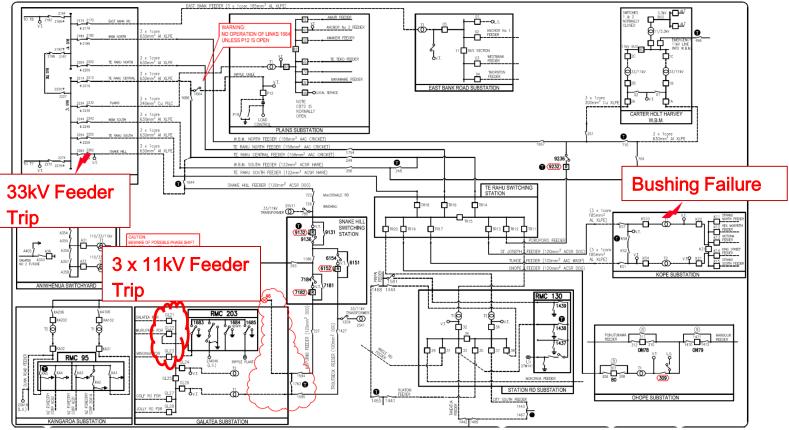
#### **Overview**

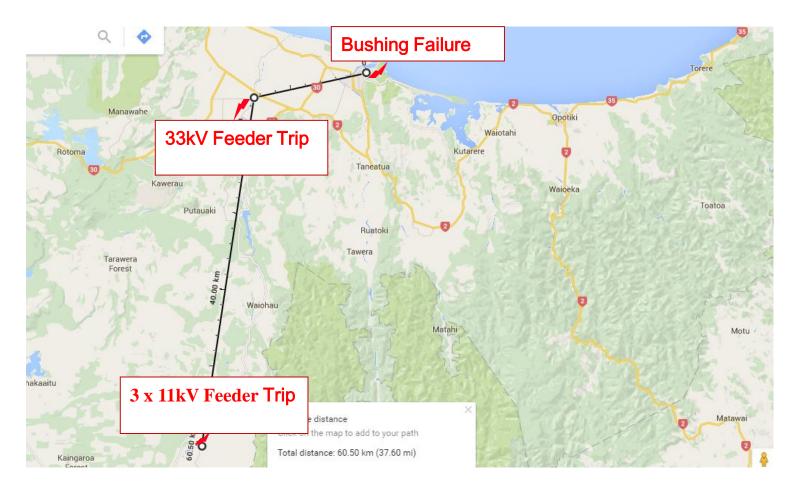
- 1. What Happened?
  - Faults in the grid
  - Transformer bushing failure
- 2. Root Cause
- 3. NERs
  - What is NER
  - How NERs helped
  - Issues and concerns of NERs

#### 4. Lessons Learnt and Conclusion

## What Happened

#### Events of 20<sup>th</sup> June 2015





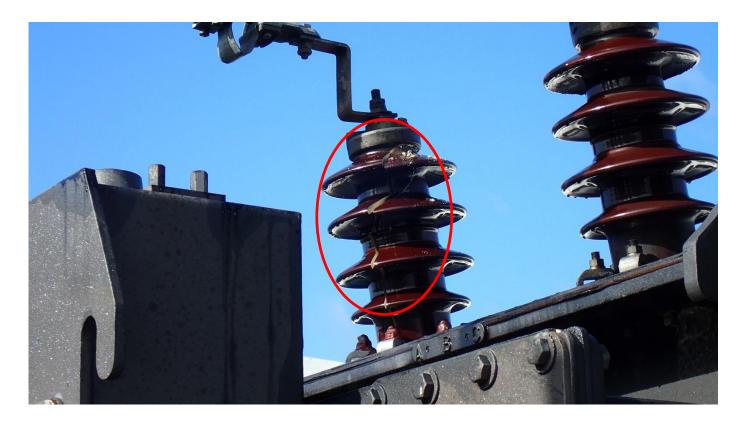
## Trip 1 – RØ Bushing Failure at Kope T1

#### **Bushing Failure**

- Bucholz trip at 7am, 20th June 2015
- Trip reset
- Bushing failure
  at 11:30



#### **Observations on Site**



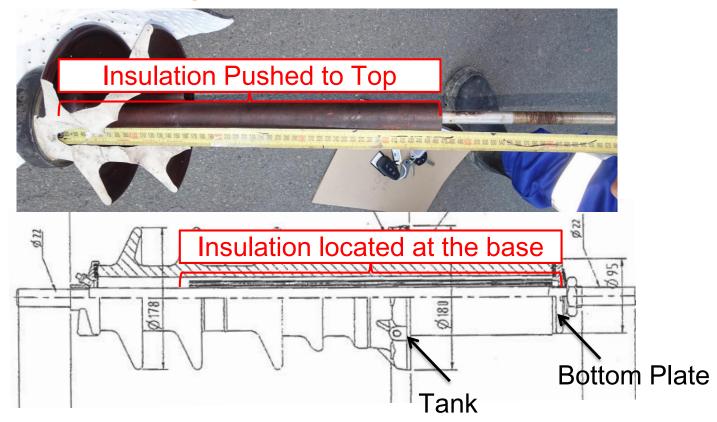
#### February 2013 Transformer Condition Assessment



- Bushing had been noted as a noisy bushing
- On inspection glazing cracks and marks on clamps and studs
- Bushing was tightened with self-amalgamating tape

Indication of glazing breaking due to tracking

#### **Transformer Bushing**

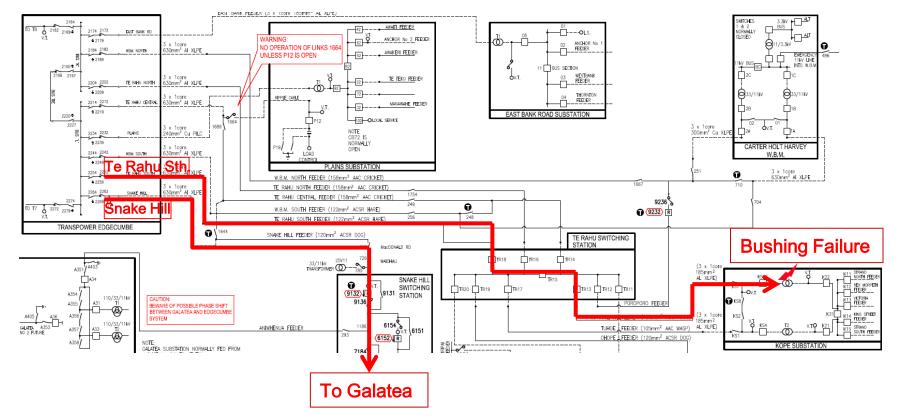


#### **Transformer Bushing Failure – Root Cause**

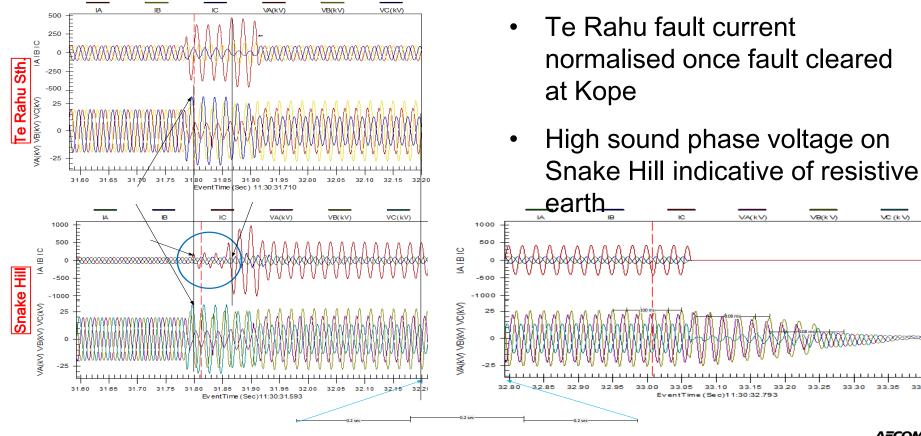


## Trip 2 – Cross Country Earth Fault

#### 33 kV Simultaneous Cross Country Earth Fault



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APEX Summit 2016

33 40

33 35

VC (k V)

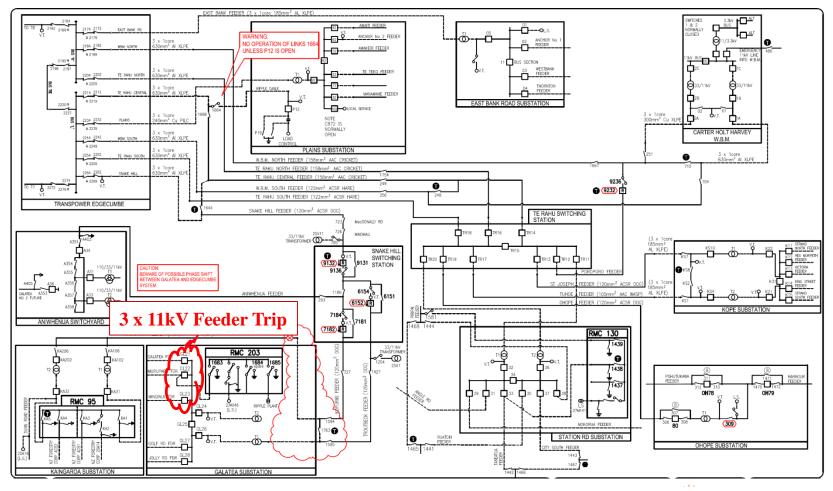
VB(k V

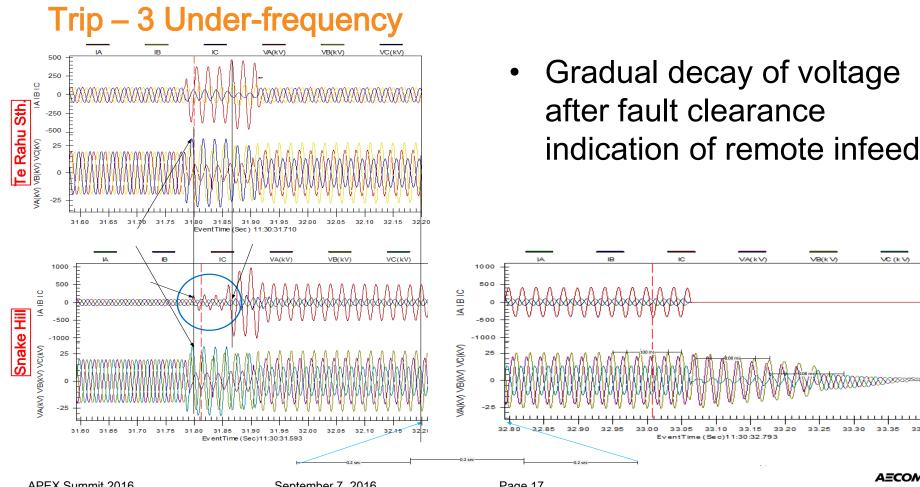
33 20

33.25

33,30

## Trip 3 – Under Frequency



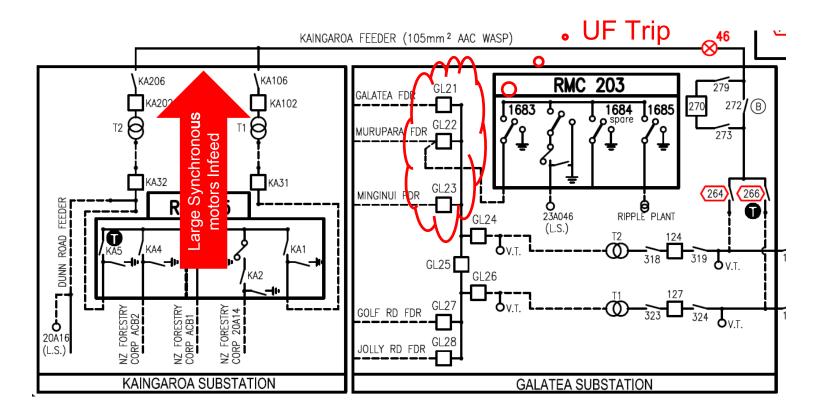


VC (k V)

33.35

AECON

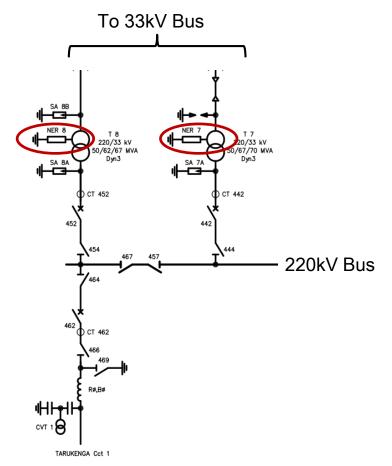
33 40





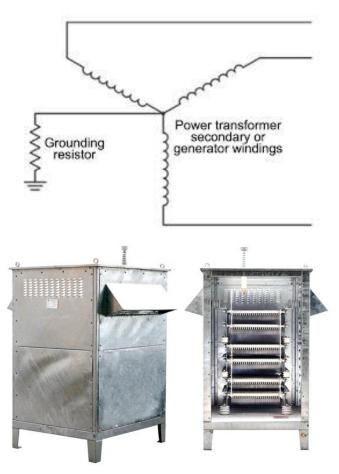
#### **Neutral Earthing Resistor**

# Two NERs recently installed at Edgecumb by Transpower



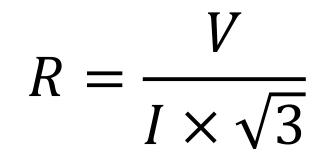
#### What is NER?

- Connected between ground and neutral
- Low resistance NERs
  - Permit only 200A to 1200A
  - Used for large electrical systems
- High resistance NERs
  - Limit the fault current to very low as less than 50A to 100A
  - Used in mining etc.



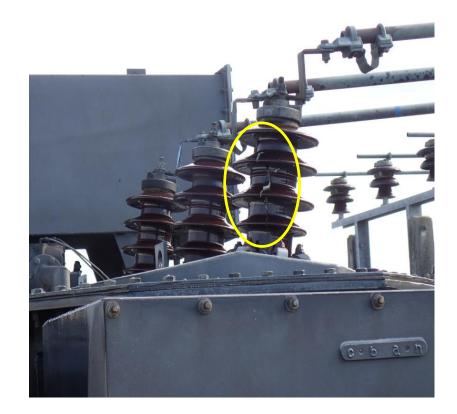
#### What is NER?

- Three elements are considered when sizing the earthing resistors:
  - Voltage (V)
  - Current (I)
  - Time (t)



#### How NERs Helped

- Limited Fault Current
  - <1000A with NERs
  - 15 to 20kA without NERs
- Limited Energy Released
  - Could have been explosive or transformer catching fire without NERs
  - Now only cracks on porcelain



#### **Severe Damages**



#### **Issues and Concerns of NERs**

- Difficulty in Finding Fault Location
  - Energy of fault arc is negligible
  - Insulation is likely to be self-restored

- Sound Phase Voltage Rise During Earth Faults
  - Displaced to full line-to-line voltage
  - Need to take it into consideration when doing design

## Conclusion

#### **Lessons Learnt and Conclusion**

- NERs
  - Limited the fault current
  - Prevented causing severe damage
  - Caused cross country fault
- Failures
  - Failures happen
  - Treat the fault like a crime scene
  - Prior history usually a good indication for cause of fault
  - Take the time to investigate the root cause
  - Horizon has stopped live streamlining

### Thank You!

And Questions?